

**BLACK
SERIES**

SF99 Servo Bore Repair System:

Removal Tool

Fixing servos in these other transmissions:

- A0D
- A0DE/4R70W/E
- 5R55W/5R55S/5R55N
- C3/A4LD/4R44E/4R55E/5R55E
- 4EAT-G (G4A-EL)
- CD4E
- AX0D/E/AX4S/N/4F50N
- 4F27E/FNR5
- 180/4L30E
- 700/4L60E
- 375/400/425/4L80E
- 4T60/65E
- 4T80E
- 4EAT-F (F4A-EL)
- AF-21
- AW55/50SN

Also available:

Torque Flight Throttle Valve repair kit,
Torque Flight Detent ball repair kit &
TorqShift Spanner Socket.

For availability and other information, check us out on the web at

www.servobore.com or call us at **715-458-2617**



This tool is for use on **BLACK SERIES** SF-99 Servo Bore Kits.

**READ ALL APPLICABLE INSTRUCTIONS
BEFORE ATTEMPTING TO USE THE TOOL.**

Northland Transmission Inc.

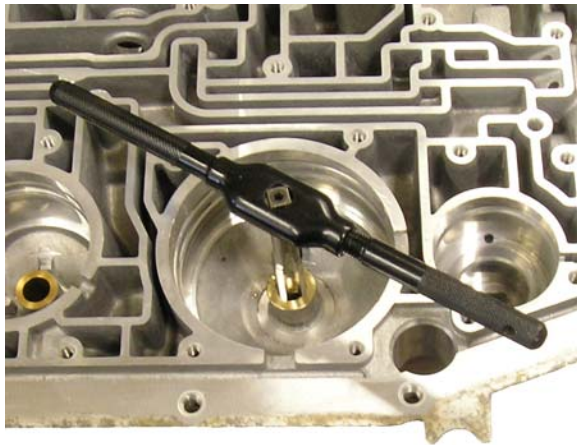
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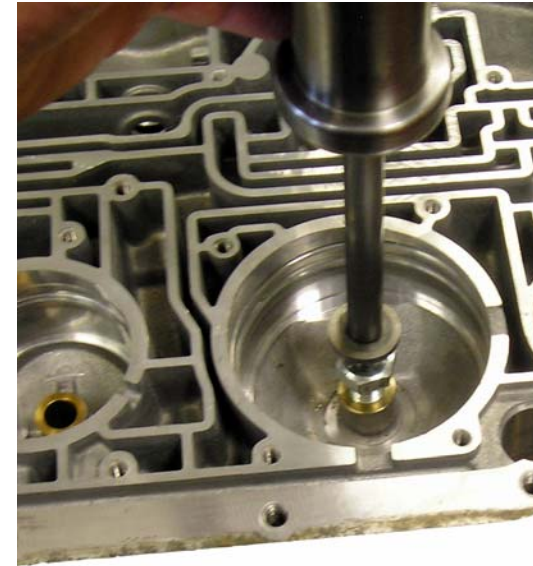
NOTICE:

This kit is for use on **BLACK** series bushings only. Bushings belonging to any other color series kit are either too large or too small for the tooling in this kit.



First, thread the bushing with the included 9/16-12 tap. Run the tap at least 3/4" into the bushing.

Next, install the included 9/16-12 bolt into the bushing. It is not necessary to tighten the bolt beyond "finger tight."



Finally, install a 3/8-16 slide hammer into the top of the 9/16-12 bolt. Remove the bushing with the slide hammer.