

RFE Gauge

Fixing servos in these other transmissions:

- A0D
- A0DE/4R70W/E
- 5R55W/5R55S/5R55N
- C3/A4LD/4R44E/4R55E/5R55E
- 4EAT-G (G4A-EL)
- CD4E
- AX0D/E/AX4S/N/4F50N
- 4F27E/FNR5
- 180/4L30E
- 700/4L60E
- 375/400/425/4L80E
- 4T60/65E
- 4T80E
- 4EAT-F (F4A-EL)
- AF-21
- AW55/50SN

Also available:

Torque Flight Throttle Valve repair kit,
Torque Flight Detent ball repair kit &
TorqShift Spanner Socket.

For availability and other information, check us out on the web at

www.servobore.com or call us at 715-458-2617



For checking line pressure on RFE type
(45RFE, 545RFE, 68RFE) Transmissions.

**READ ALL APPLICABLE INSTRUCTIONS
BEFORE ATTEMPTING TO USE THE TOOL.**

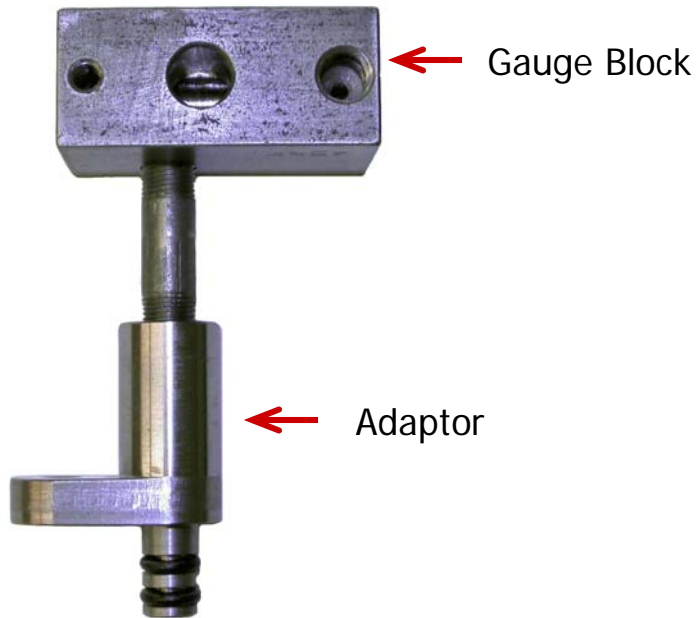
Northland Transmission Inc.

105 E. Poplar Ave
Cameron, WI 54822

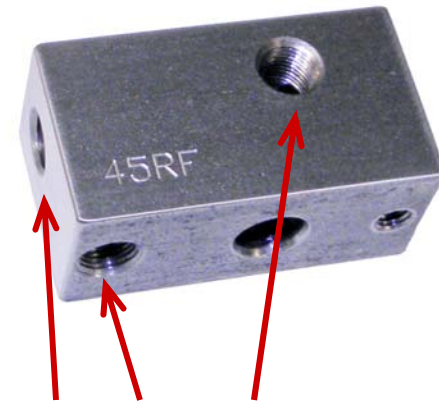
Phone: (715) 458-2617
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www.servobore.com

Inside this kit you'll find three main components; the adaptor, the gauge block, and several 1/8" pipe fittings. The adaptor installs into the case where the original pressure sensor was. The gauge block attaches to the adaptor with the pipe fittings and provides you with a place to connect your gauge, while still holding the pressure sensor. There is no single correct way to attach the fittings. Obstacles vary by application (cross-members, exhaust, heat-shields, etc...) so whatever combination fits in the vehicle and allows you access to the pressure tap is the correct way. When figuring out the combination necessary, remember that the gauge block has three 1/8" ports. It makes no difference which port is attached to the adaptor and which to the gauge (we do this to provide you with more options for installation), **HOWEVER, YOU MUST PLUG THE PORT NOT IN USE!!!** It may be necessary to apply a thread sealant (i.e. Teflon tape) to the fittings to prevent drips. We do not recommend the use of thread locker as disassembly is necessary for future use.



Install Pressure Sensor as shown. It is important to note that the sensor must be installed, connected electrically, and functioning in order to obtain correct pressure inside the transmission.



Three 1/8" Ports. Remember To PLUG THE ONE NOT IN USE!!!